

## **SET Awards 2024**

Sustainability Excellence, Supply Chain Management

Presented by

**SD and SSCM Team** 

Date

August 28, 2024



## **Company Overview**



### A.J.PLAST

To serve innovation Solutions for the world's sustainable consumption



"World Class Film Products for Ultimate Customer Satisfaction"



**Vision:** Good business model of plastic film industry in the field of supply chain management



### **Company Background**

- A.J. Plast PLC was established in 1987
- Headquartered in Bangkok Thailand
- A high quality Biaxially Oriented (BO) Films manufacturer
- The complete flexible packaging solution with 313,500 TPA capacity
- 3 Plants in Thailand and Vietnam



### **Supply Chain Management Plan**

2023

2024-2025

2026

#### To Improve Supplier Risk Evaluation **Process**

- · Supplier assessment
- · Supplier ESG risk assessment
- New supplier ESG screening
- On-site audit and visit

#### **Engagement and Improvement Process**

- Supplier ESG-self assessment
- · All new approved vendor needs to conduct ESG self-assessment
- · Critical supplier on-site visit
- Conduct on-site visit to critical tier 1
- Following up Improvement plan · Monitoring critical and high-risk suppliers that need to improve ESG and give correction

#### **Expected Goal**

- · Sustainable value of supply chain management
- · Sustainable supplier relationship management



### **A.J. Plast Product**

**BOPP Film** 



**BOPET Film** 



**BOPA Film** 



**CPP Film** 



**MET Film** 



























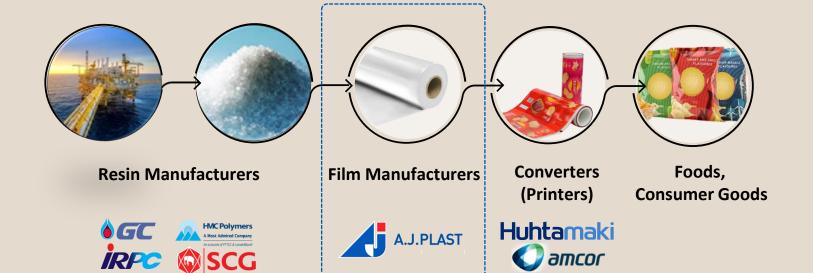






## A.J. Plast Supply Chain







## **Company Sustainable Strategy**

Continuous and Sustainable Growth	Business Operation with Environmental Responsibility	Potential People and Society Development
High gooding good girl according	En our Monograment	Employee Moll Daine
High-quality raw material sourcing	Energy Management	Employee Well-Being
Responsibly Business Operation	Water Management	Human Capital Development
Risk Management	Waste Management	Human Rights Respect
Innovation Management	Greenhouse Gas Management	Corporate Citizenship and Philanthropy









































## **Supply Chain Management Strategy**



- To Enhance Green Procurement and Initial Innovation for High-Quality Raw Materials
- To Manage Risk
- To Manage Effective Resources
- To Source Raw Materials Considering Ethic, Equality and Respecting Human Rights
- To Integrate Environmental, Social and Governance (ESG)

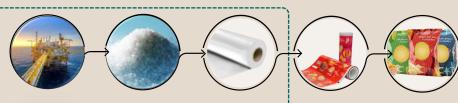


## (1) กระบวนการจัดการห่วงโซ่อุปทาน

• กระบวนการผลิตฟิล์มที่มีคุณภาพใช้วัสดุรีไซเคิล (PIR, PCR)

• กระบวนการจัดหาที่ทำให้กระบวนการข้างต้นประสบความสำเร็จ ซึ่งรวมถึงวัตถุดิบและเครื่องจักรที่มีเทคโนโลยีที่ทันสมัย ลดตันทุนการผลิต
ลดการใช้เม็ดพลาสติก Fossil-based
ลด Carbon footprint
ตอบสนองความต้องการตลอดห่วงโซ่อุปทาน
(ลูกค้า —> คู่ค้า)

### **Supply Chain Management through Value Chain**



**Resin Manufacturers** 

Film Manufacturers

Innovation development for recycling plastic leftovers from production process

Converters Foods,
(Printers) Consumer Goods



### **Recycling Process**

#### **PIR Process**









100% Virgin resin reduced



The best recycling technology with less contamination



Best quality of recycled pallet



### **DFD: Direct Flake Dosing Process**









20% virgin resin reduced



**0.3 kWh/kg** energy saving from PIR process



**Better quality** compared to normal recycling process



The best recycling technology with less contamination



Best quality of recycled pallet



## **Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production**



- Plastic film leftovers from Plastic film production converted to be
- Transferring to recycling process recycled pallet by melting Post industrial
  - Post industrial recycled (PIR)
- Working team and supplier collaboration
- Identifying and set property of PP recycled resin with suppliers
- Supplier producing sample for trial
- Recycled resin trial until the quality and property meeting development objective
- After approval trial, RD team plan and produce BOPP film trial
- Film quality and property checking
- Summary the development result

Starting PIR PP resin PIR BOPP Film trial lot for (Green product)

commercial



## (2) ความเชื่อมโยงระหว่างกระบวนการกับกลยุทธ์



### **Company Sustainable Strategy**

High-quality raw material sourcing

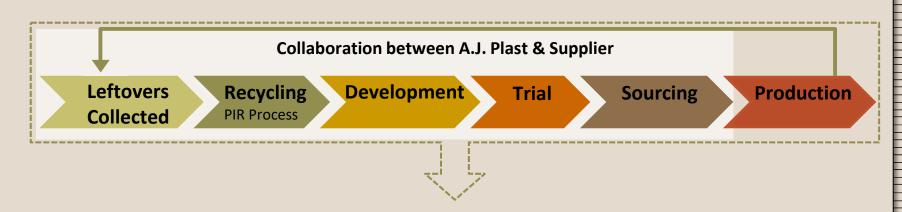
Responsibly Business Operation Innovation Management

Waste Management

GHG Management

## Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production

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High-quality raw material sourcing

- High quality recycled raw material (PIR, PCR resin)
- The best recycling process technology with less contamination
- Good quality of recycled pallet for development

\*PIR: Post Industrial Recycled
\*PCR: Post Consumer Recycled

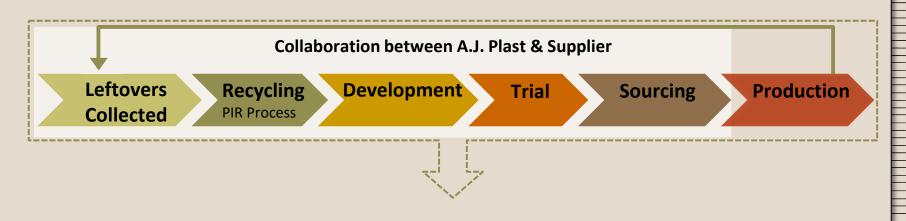
## Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production

> Responsibly Business Operation

- ESG business operation
- Enhancing sustainable collaborative operations
- Sustainable concept supported by green products

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## Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production



Innovation Management

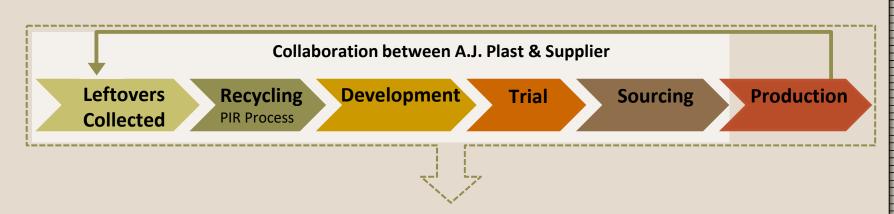
 Collaboration for green product development

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- Green products (PIR, PCR film)
- Low-carbon products

\*PIR: Post Industrial Recycled
\*PCR: Post Consumer Recycled

## Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production



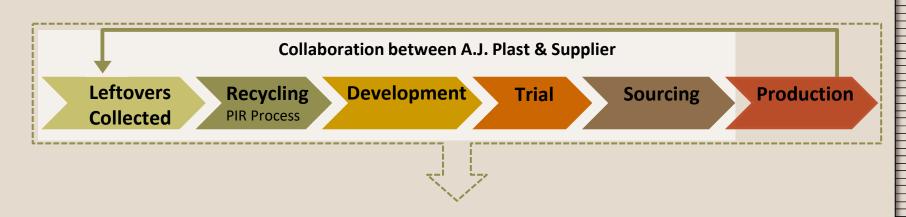
Plastic film waste in production circulating to be raw material 
Circular economy from feeding to production -

secycling.

Waste Management

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# Process and Strategy: Innovation Development for Recycling Plastic Leftovers from Production



Carbon footprint organization and product reduction -

Toward Net Zero (Scope 3) -

GHG Management

## **Corporate Target**



20% increased of recycled and bio-based raw material consumption



1 new green products

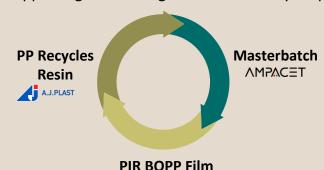




## (3) บทบาทการมีส่วนร่วมของคู่ค้า

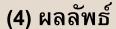
### **Supplier Collaboration**

- Enhancing sustainable collaborative operations in supply chain
- Working team for developing recycling plastic leftovers from production to blending recycled content in PP masterbatch which is mixed to be raw material and adjust the properties of the film
- Collaborating with masterbatch supplier, Ampacet (Thailand) Ltd.
- Supporting and closing circular economy loop



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## **Target**

• 20% recycled and bio-based raw material increasing usage

• 1 new green products

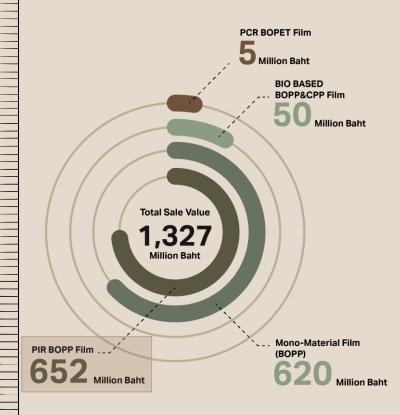


### **Result**

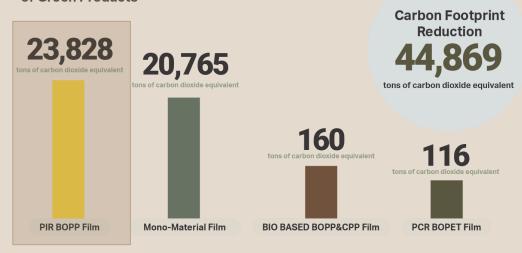
- 40% recycled and bio-based raw material increasing usage
- 44,869 tonCo2eq reduction for green products with sale value 1,327 MB. for year 2023
- 14 new green products



### Result



The Amount of Carbon Footprint Decreases of Green Products





## (5) ประโยชน์ที่คู่ค้าได้รับ

### **Benefits of Supply Chain Collaboration**

### **Suppliers**

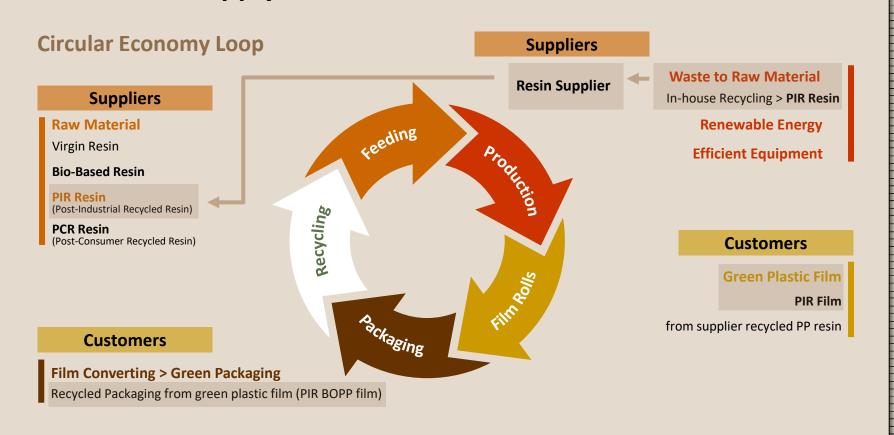
- 1. Enhancing sustainable collaborative operations
- 2. Cost Competitiveness
- 3. Competitive advantage
- Value added products (environmentally friendly)
- Carbon footprint of organization and product reduction
- Circular Economy
- Toward Net Zero through supply chain
- 4. Market share for green products
- Customer base expansion

#### **Customers**

- 1. Competitive advantage
- Value added products (environmentally friendly/Sustainable)
- Carbon footprint of organization and product reduction
- Circular Economy
- Toward Net Zero through supply chain
- 2. Market share for sustainable trend
- 3. Customer satisfaction for green packaging requirement



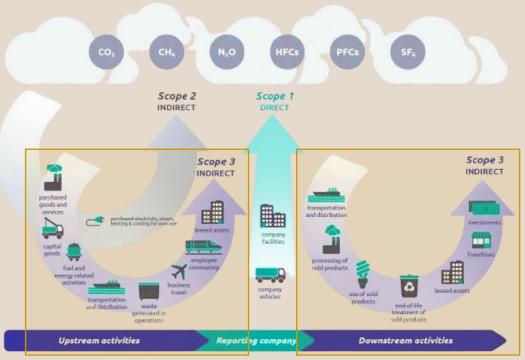
## **Benefits of Supply Chain Collaboration**





### **Benefits of Supply Chain Collaboration**

### **Toward Net Zero through supply chain**



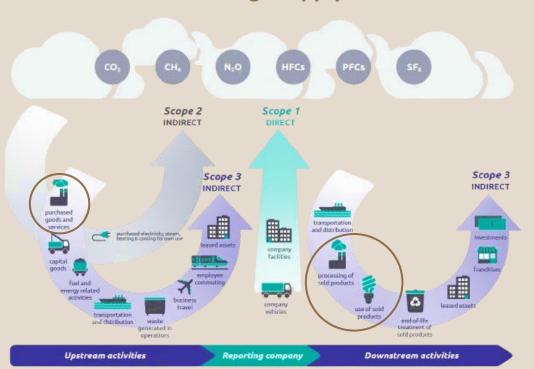
- Reducing carbon footprint Scope 3
- Reducing fossil-based material
- Environmentally friendly products supporting ESG operation
- Sustainable supply chain (upstream to downstream)

Ref: GHG Protocol, Corporate Value Chain (Scope 3) Accounting and Reporting Standard



### **Benefits of Supply Chain Collaboration**

### **Toward Net Zero through supply chain**



- Reducing carbon footprint Scope 3
- Reducing fossil-based material
- Environmentally friendly products supporting ESG operation
- Sustainable supply chain (upstream to downstream)

Ref: GHG Protocol, Corporate Value Chain (Scope 3) Accounting and Reporting Standard



**Questions & Answers** 



