

# **SET Awards 2024**

Sustainability Excellence

Presented by

Date

**Sustainability Team** 

**September 03, 2023** 







# **Agenda**



**Company Overview** 



Strategic Challenges

- Competitive Cost of raw material
- GHG Management
- Employee Development



Q & A

# **Company Overview**

Company Overview
A.J. Plast Products
A.J. Plast Value Chain
Vision, Mission, Core Value





## **Company Overview**

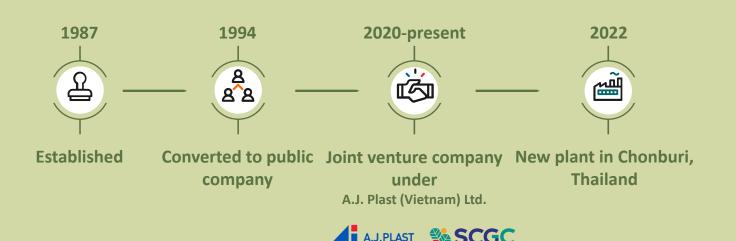
#### A.J.PLAST

To serve innovation Solutions for the world's sustainable consumption



# "World Class Film Products for Ultimate Customer Satisfaction"

- A.J. Plast PLC was established in 1987
- · Headquartered in Bangkok Thailand
- A high quality **Biaxially Oriented (BO) Films** manufacturer
- The complete flexible packaging solution with 313,500 TPA production capacity







### Vision

"To be a leader in plastic film production technology that meets international standards, focus on product development and new innovations environmentally friendly for sustainable development"

### 

- 1. Continuously improve product and service quality
- 2. Being a fair partner with a fair price
- 3. Operate the business of environmentally friendly plastic film products to create sustainable development.
- 4. Stakeholders including those involved with the highest responsibility



### **A.J. Plast Products**

BOPP Film





**BOPET Film** 





**BOPA Film** 





CPP Film





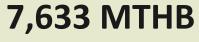
MET Film





145,452 MT

Product Sold in 2023



Revenue in 2023























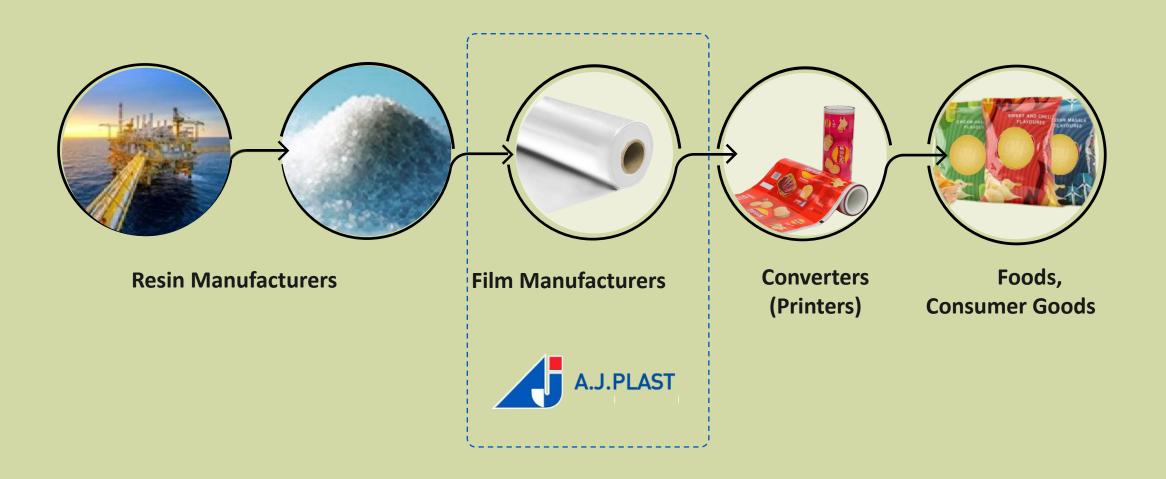








### A.J. Plast Value Chain



# Strategic Challenges

Competitive Cost of raw material GHG Management Employee Development





# **Operational Sustainability Strategy**

Continuous and Sustainable Growth	Business Operation with Environmental Responsibility	Potential People and Society Development
High-quality raw material sourcing	Energy Management	Employee Well-Being
Responsibly Business Operation	Water Management	Human Capital Development
Risk Management	Waste Management	Human Rights Respect
Innovation Management	Greenhouse Gas Management	Corporate Citizenship and Philanthropy

































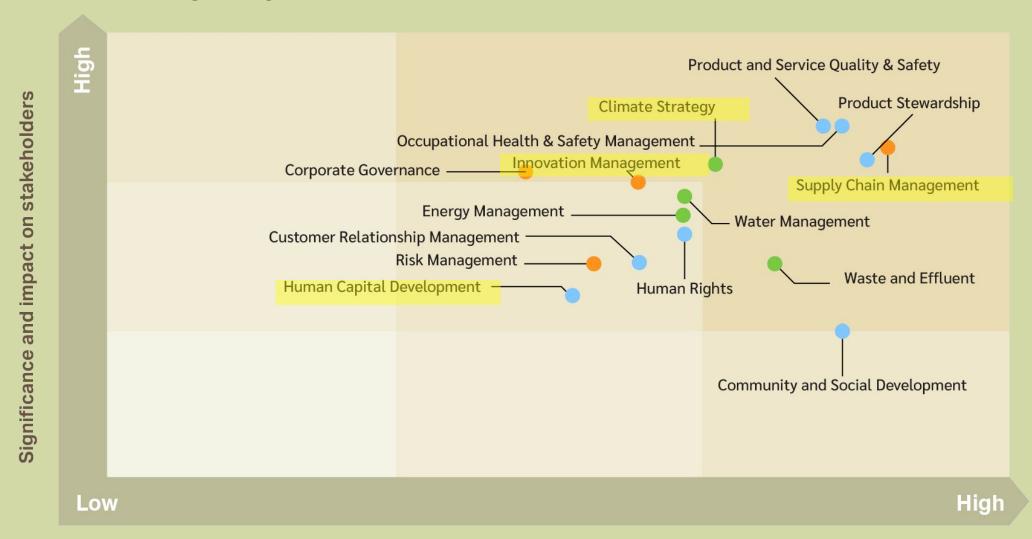








# **Materiality Topic**



# Challenges of Competitive Cost of raw material

Sustainable Supply Chain Management
Geopolitics
Material Supply & Quality
Freight Cost of Import Source





# **Operational Sustainability Strategy**

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# **Risks & Opportunities**

Risk Issues	Causes & Impacts	Opportunities	Management
Material Supply & Quality Risk	<ul> <li>-Raw material market mechanism fluctuation</li> <li>-Raw material price fluctuation</li> <li>-Over supply from other countries and dumping price</li> </ul>	<ul> <li>-Competitive cost</li> <li>-Product cost control</li> <li>-To gain confidence from customers in delivering products consistently and on time</li> </ul>	<ul> <li>-Purchase products from ESG suppliers</li> <li>-Sourcing high-quality suppliers and proper price</li> <li>-Supply Chain Management</li> <li>-ESG Risk Assessment</li> </ul>
Geopolitics Risk	-China and USA trade war -Conflict between Russia and Ukraine -Raw material shortage -Product cost increased	<ul><li>-Increasing the opportunity to expand the customer base</li><li>-Raw materials are continuously delivered and no shortage</li></ul>	-Supply Chain Management -Supplier ESG screening -ESG Risk Assessment and site visit -Raw material storage to reduce sudden shortage risk
Freight Cost of Import Source Risk	-Freight cost fluctuation because of disasters, political stability or epidemics -Product cost increased	-Increase the opportunity to expand local customers' base -Increase the opportunity to purchase from local	-Supply Chain Management -Supplier ESG screening -ESG Risk Assessment



# **Supply Chain Management (SCM)**



"Good business model of plastic film industry in the field of supply chain management"



202023 2024-2025 2026

### To Improve Supplier Risk Evaluation Process

- Supplier assessment
- Supplier ESG risk assessment
- New supplier ESG screening
- On-site audit and visit

#### **Engagement and Improvement Process**

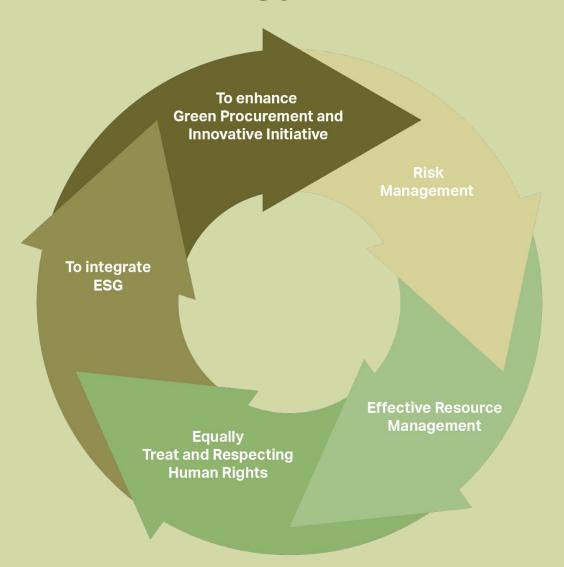
- Supplier ESG-self assessment
- All new approved vendor needs to conduct ESG self-assessment
- Critical supplier on-site visit
- Conduct on-site visit to critical tier 1
- Following up Improvement plan
- Monitoring critical and high-risk suppliers that need to improve ESG and give correction

#### **Expected Goal**

- Sustainable value of supply chain management
- Sustainable supplier relationship management



## **SCM Strategy**



- To Enhance Green Procurement and Initial Innovation for High-Quality Raw Materials
- To Manage Risk
- To Manage Effective Resources
- To Source Raw Materials Considering Ethic,
   Equality and Respecting Human Rights
- To Integrate Environmental, Social and Governance (ESG)

# **Supply Chain ESG Risk Process**





# **Target & Performance**

### **Target**

- •17% Critical Suppliers on-site visit
- •80% of Critical suppliers acknowledged and signed for code of conduct

### **Performance**

- •33% Critical Suppliers on-site visit
- •100% of Critical suppliers acknowledged and signed for code of conduct



# **Supply Chain Coordination**

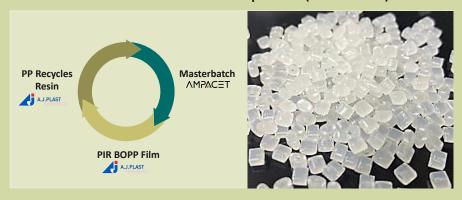
PCR-BOPA Film Development Collaborating with BASF



Collaboration in Modern Technology to Increase Production Efficiency with Brückner



Innovation Development Project for Recycling Plastic Leftovers from Production Process with Ampacet (Thailand) Ltd.



Value Added and Circulating Products Development with Suppliers



# Challenges of GHG Management

Climate Change Customer Sustainable Trend Carbon Tax





# **Operational Sustainability Strategy**

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Innovation Management	Greenhouse Gas Management	Corporate Citizenship and Philanthropy







































# **Risks & Opportunities**

Risk Issues	Causes & Impacts	Opportunities	Management
Climate Risk	<ul> <li>Climate change from carbon footprint increasing</li> <li>Global temperature increasing</li> <li>Natural disaster</li> <li>Changes of human living behavior cause product cost increased, market changed and may affect business growth</li> </ul>	<ul> <li>Flexibility and preparation for climate change</li> <li>Coordination with stakeholders to reduce carbon footprint</li> <li>To search and expand new market base</li> </ul>	<ul> <li>The strategy and direction of business operations that must be adjusted to keep up with the situation, and environmental friendliness</li> <li>CFO/CFP</li> <li>Carbon Neutrality and Net Zero plan</li> <li>Reduction projects</li> <li>Standard supporting sustainable operation (ISCC Plus, ISO14001, CEMs)</li> </ul>
Customer Sustainable Trend Risk	<ul><li>Market changed for sustainable requirement</li><li>Customer need changing from new normal lifestyles</li></ul>	<ul> <li>Circular economy</li> <li>Sustainable product supporting customer requirement</li> <li>To expand sustainable market base</li> </ul>	<ul> <li>Innovation management</li> <li>To develop green products</li> <li>To collaborate with stakeholders</li> <li>Standard supporting sustainable operation (ISCC Plus, ISO14001, CEMs)</li> </ul>
Carbon Tax Risk	<ul> <li>Changes in rules, regulations or laws regarding carbon footprint/GHG emission</li> <li>Product cost increased</li> <li>Trade Prevention</li> </ul>	- Flexibility and preparation for carbon tax	<ul> <li>GHG Management by carbon footprint calculation of organization and products (CFO/CFP)</li> <li>Reduction projects and green products supporting carbon footprint reduction</li> </ul>



# Roadmap to Zero Carbon Company



# Potential GHG Reduction Measurement in near future

- Solar P.V. projects, cap 5 MWh
- Direct flake dosing (DFD)
- Water reuse project
- Recycled packing materials
- Green products

#### **Reduction Plan for Short term**

Scope 1	Scope 2	Scope 3
<ul><li>Biomass</li><li>R22 &gt; R32 refrigerants</li></ul>	<ul><li>Renewable Energy</li><li>Low-Carbon Electricity</li></ul>	<ul><li>- Packing Reduction Project</li><li>- Bio-based, PIR and PCR Products</li></ul>



# **Solar Rooftop & Floating Project**

**Solar rooftop 1 MWh**: Rooftop solar power has a capacity per panel of 540 watts, 1,851 panels.





**Solar rooftop 4 MWh**: Rooftop solar power has a capacity per panel of 575 watts, 7,410 panels.



~2,799 tCO<sub>2</sub>eq



### Solar floating 1 MWh

- Solar provider in private PPA and collaborating with industrial estate area







# **DFD: Direct Flake Dosing**

- The system extracts plastic scrap generated from the production process into the recycling process
- It is melted and fused with the main raw material such as plastic resin and injected into sheets through the production process into plastic film



**20%** virgin resin reduced



**0.3 kWh/kg** energy saving recycling rejected film without melting process



~ 19,499 tCO,eq











### **Water Reuse**

- Rainwater Storage with 10,000 m<sup>3</sup> capacity



~5.4 tCO<sub>2</sub>eq

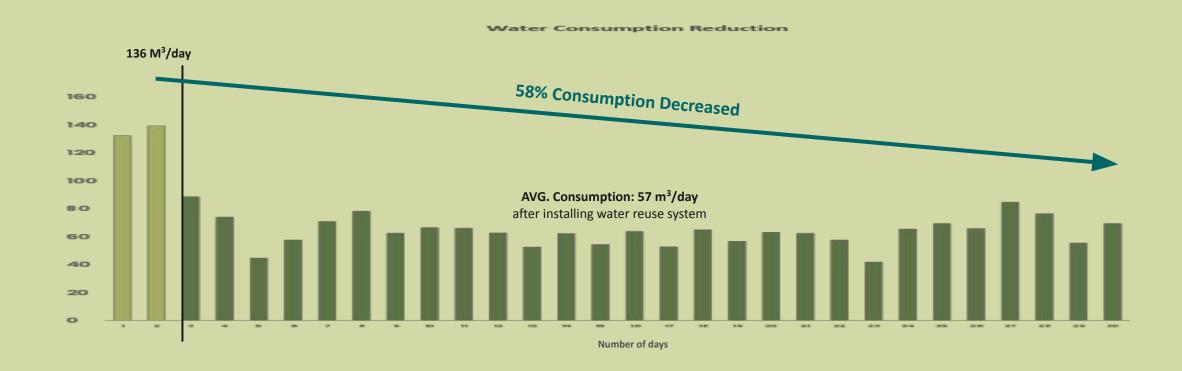


~21,114 m³/year



0.5 MTHB/year cost saving

58% water reduced





#### **Bio-based**

Non-Biodegradable and Biobased

BIOPA Film WORLD 1<sup>51</sup> BODA FROM BIOMASS

Biodegradable and Biobased



Non-Biodegradabl

e

Biodegradable

**Conventional Plastics** 

e.g., **PP, PET, PA** 

**PCR-BOPET** 

**PCR-BOPA** 

Biodegradable and Fossil-based

Fossil-based



#### **Bio-Based BOPP Film**

- Bio-based PP resin from Sugarcane
- 10% Bio-based for beard packaging
- Product: Beard, Utensil Packaging

#### **Bio-Based BOPA Film**

- Bio-based PA resin from Cooking oil
- The world 1<sup>st</sup> BOPA film by Biomass Balance Polyamide from BASF

### **Bio-based BOPA film development collaborating with BASF**











# PCR BOPET Film (Post Consumer Recycled)

- Recycled PET film from consumption
- Produced from recycled bottle PET resin



#### PCR BOPP Film (Chemical recycling)

- Recycled PP film from consumption
- Produced from recycled PP resin

PCR-BOPP film development collaborating with HMC Polymer



#### PCR BOPA Film (Chemical recycling)

- Recycled PA resin from mixed waste



### PCR-BOPA film development collaborating with BASF





### PIR (Post Industrial Recycled) Film

- In-house recycling from waste to raw material (PP, PET, PA)
- Waste from production process
- Back to production process again

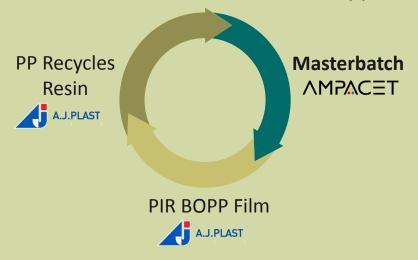


#### PIR PP Tape

- The Adhesive Tape is made from PIR BOPP Film that contain 99% of PIR materials
- Starting trial lot, 10 tons, in 2023

#### **PIR PP Masterbatch**

- Masterbatch (raw material) made from PIR resin
- Collaboration with masterbatch supplier



# **Target**

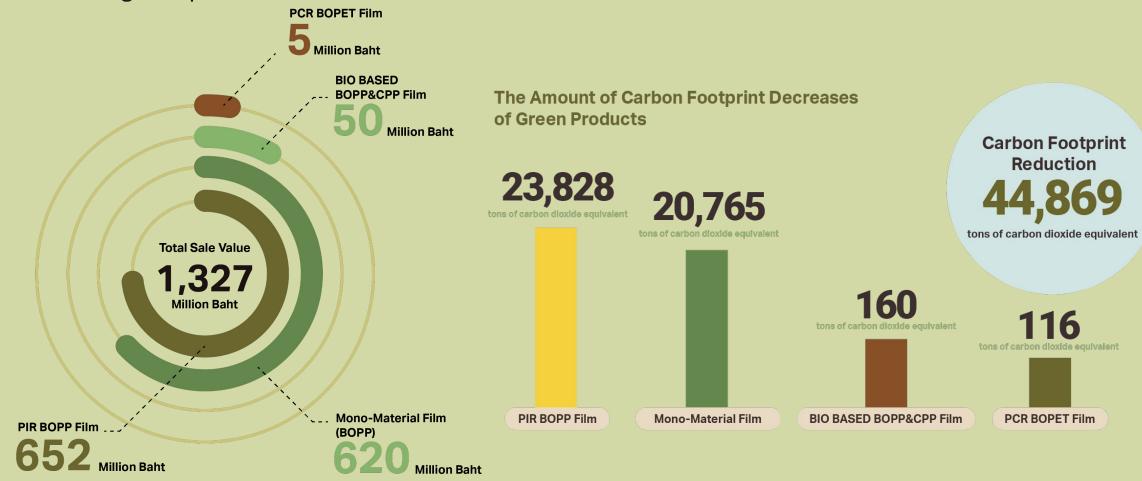
- 5% GHG emission reduction
- 20% Recycled and bio-based material usage increasing
- •1 New green product





### **Performance**

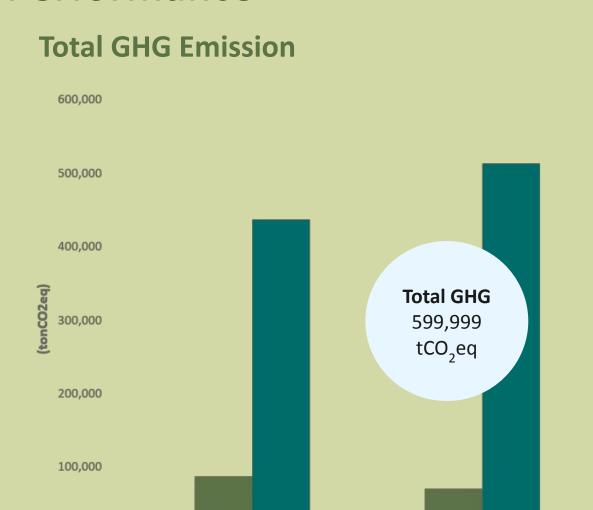
- 40% Recycled and bio-based material usage increasing
- 14 New green product





### **Performance**

0

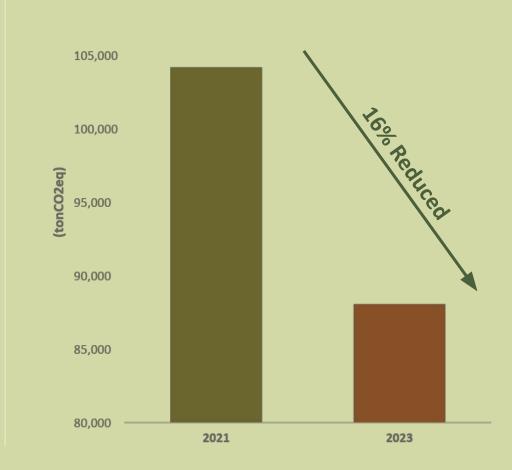


2023

2021



110,000



# Challenges of Employee Development

Employee Training Employee Engagement





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# **Risks & Opportunities**

Risk Issues	Causes & Impacts	Opportunities	Management
Personnel Skill Development Risk	<ul> <li>-Employee with limited abilities and expertise</li> <li>-To unable using various skills and expertise</li> <li>-Cost increased for business operation</li> </ul>	<ul> <li>To create employee with expertise and be able to pass on skills, knowledge, and understanding to coworkers</li> <li>To drive and develop employees with knowledge and abilities Raise the level of knowledge of all employees</li> <li>Employee engagement</li> </ul>	-Training need analysis -Training plan -Activities to promote the development of employee skills
Engagement Risk	<ul> <li>-Employee resignation increased</li> <li>-Work efficiency decreased</li> <li>-No appreciation of skill development and not meeting expectation</li> </ul>	<ul><li>Flexibility in work</li><li>Technology usage increased</li><li>Increase the efficiency of automation systems</li></ul>	<ul> <li>-Happy &amp; Engagement Survey</li> <li>-Activities and project supporting happy employee</li> <li>(Happy People, Happy Workplace)</li> <li>-Annual performance evaluation</li> </ul>



# **Employees Training**

### **Training Needs Analysis**

Involves assessing the specific skill gaps and learning requirements within A.J. Plast to align training programs with its strategic goals.

Focuses on evaluation the training and development needs of different departments or teams within an organization to enhance their efficiency and effectiveness.

Identifies the unique skills, knowledge, or performance gaps of individual employees, enabling personalized training plans.



**Operational** 

Individual



# **Employees Training**

### **Training Plan**

- To achieve the target of developing employee competency sheets and strengthening employee engagement in the organization.
- Moreover, there is a process of analyzing training needs and identifying employee potential development programs based on roles and responsibilities according to job positions and performance assessment to develop an annual training and skill development plan that promotes career advancement.
- The Company has established the following framework for the development of human resources in various areas and the development of an annual training plan.
- There are 33 training courses in 2023



# **Employees Training**

Training safety knowledge for all employees



### **Training in class**



### **Online training**

Employees train knowledge with E-learning has a Google form of training documentation and self-assessment tests to measure knowledge after training.





# **Employees Training Target & Performance**

### **Target**



**10** Hours/person/year of training employees



100% ESG training course for employees and newcomers

### **Performance**



Hours/person/year of training employees



100% ESG training course for employees and newcomers

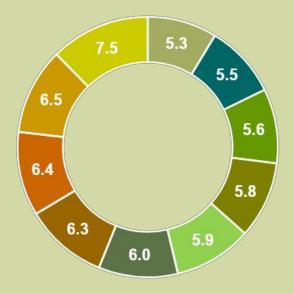


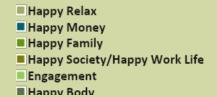




# **Employees Engagement**

# **B** Happinometer Survey





### **Happinometer Result**



# "Happinometer 9 Health Recommendations" of Thai Health consist

- Happy Body, Happy Relax, Happy Heart, Happy Soul, Happy Family, Happy Society, Happy Brain, Happy Money and Happy Work Life.



# **Employees Engagement**

### **Target**



75% engagement level of employees

### Result



66% engagement level of employees

### Happy People, Happy Workplace

**5 dimensions** concentration which will relate to **Happy People, Happy Workplace** activities;
Happy Relax, Happy Body, Happy Money, Happy Family, Happy Society & Happy Work Life



# Happy People, Happy Workplace

- Beat Plastic Pollution



- Fit For Work





# Happy People, Happy Workplace

#### **Social contribution activities**

- Mangrove forest cultivation activities with local communities to reduce GHG Emissions
- Blood donation activities for the Thai Red Cross Society









# Thanks you

**Questions & Answers**